

## **SPECIFICATION OF M.S. DRUMS FOR PACKING S.D.U.**

200 liter nominal capacity barrel open top made from 18G (125 mm thick CRCA sheet). Body seam shall be electrically resistant welded and bottom end double seam shall incorporate seaming compound. The complete open top end of drum shall be curled suitably and shall be provided with a loose lid secured by a locking ring with nut and bolt. The body shall be provided with two expanded rolling hoops. The curling portion of lid shall be provided with two expanded rolling hoops. The curling portion of lid shall be provided with a soft rubber ring gasket held in position by adhesive. The drum and lid shall be externally finished with one coat of air drying synthetic enamel paint preferably DA grey as per IS-5682/1970.

The drum shall be manufactured as per IS-13997 of 1994, Grade A

### **Note:-**

- 1. The ring gasket shall be fitted condition in the lid at the time of dispatch of drums. If the gaskets are supplied loose condition without fitting on the lids the whole consignment of drum shall be rejected.**
- 2. At the time of delivery, if rust/dent surface is found in and outside of the drums including lid the consignment may be rejected without any further notification to the supplier & supplier should replace the off spec drums.**
- 3. The guaranty period of drum may be six month within six month, if any kind of rust/dent surface is found the same lot/number of drums may be rejected at the suppliers cost and replacement of this defective lot must be ensured by the supplier.**

