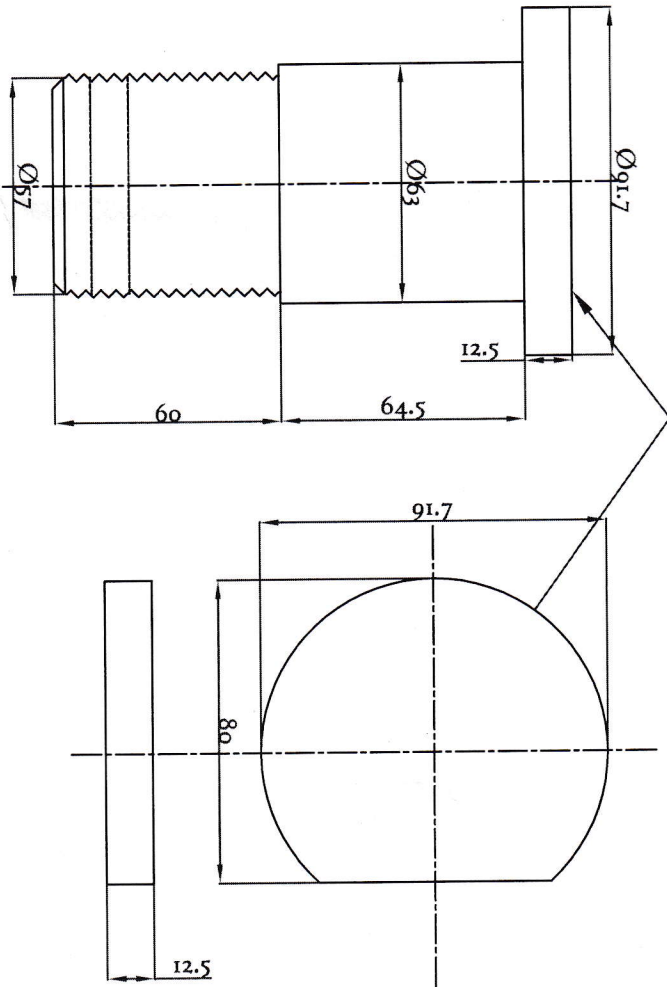


1. NYLOCK NUT.



2. PIN.

Note:- 1. All dimensions are in mm.
2. Material should be En8.

Sl. No.	Revision	Initial	Date
Unless specified the general tolerance for all manufacturing item will conform to is 2102.			
MACHINING SYMBOLS			
	Unmachined Surface	Surface Roughness $R_z = 0.001 \text{ mm}$	5 - 80 μ
	Rough Machining		8 - 250 μ
	Machine Surface		1.6 - 6.3 μ
	Fine Finish (Grind)		0.25 - 1.6 μ
	Super Fine Finish (Grind)		0.05 μ

URANIUM CORPORATION OF INDIA LTD.			
(A GOVT. OF INDIA ENTERPRISE)			
JADUGUDA MINES			
824 Loader Bucket Pin with Nut.			
Drn.	R.D. Munda		
Chd.	R.K. Modi		
Appd.	Rajesh Prasad		
Scale-1:1.5	Date-9/3/2022	Dwg. No.-JGEM/1560	