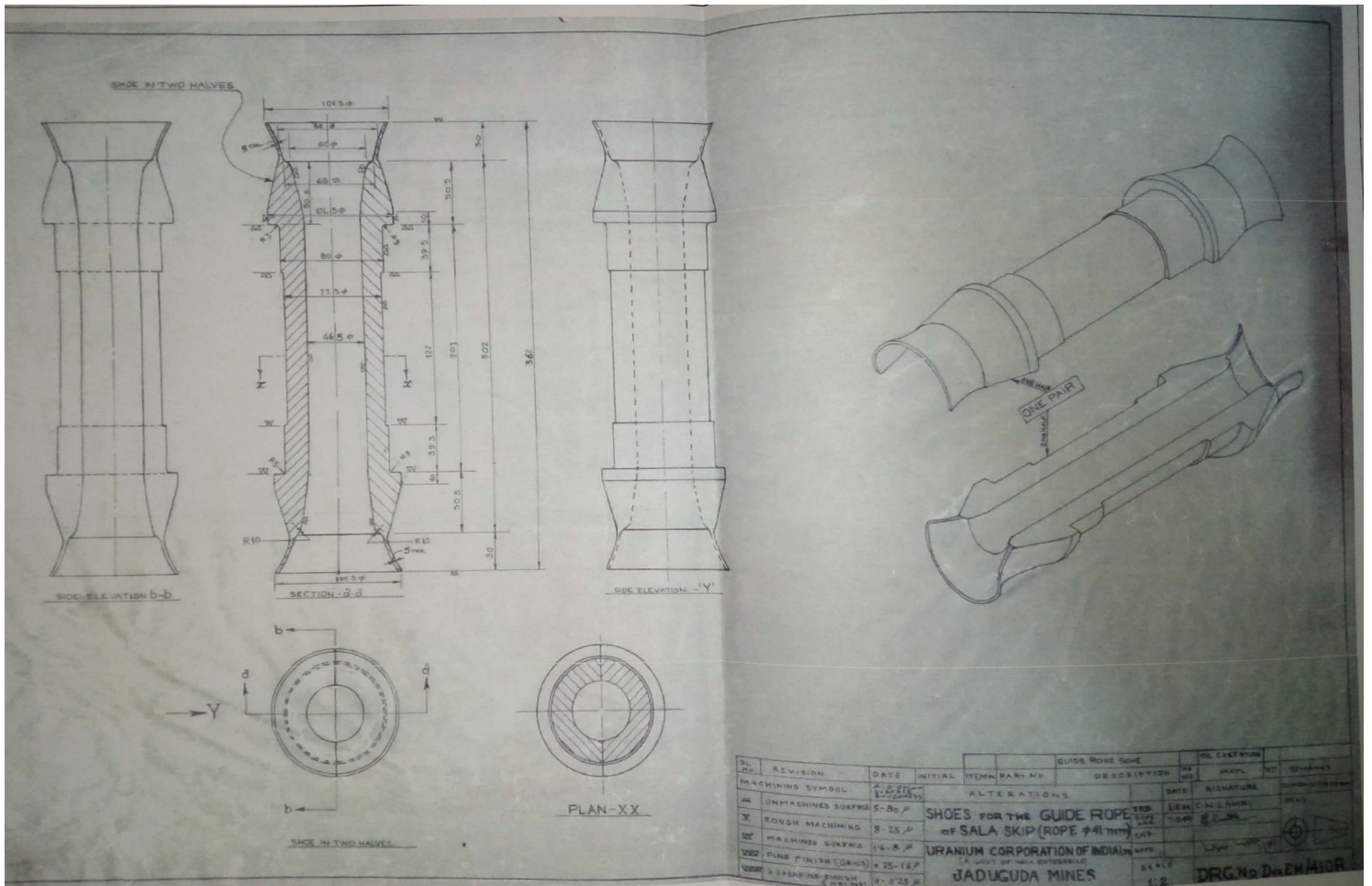


REV. NO.	REVISION	INITIAL	DATE	FIG. NO.	PART NO.	SHOE DESCRIPTION	OIL CAST NYLON	WT.	REMARKS
UNLESS SPECIFIED THE GENERAL TOLERANCE FOR ALL MANUFACTURING ITEM WILL CONFORM TO IS 2102				1.			MAT'L		
<b>MACHINING SYMBOL'S</b> <div><div><div>ROUGHNESS</div><div>40-001 2500</div></div></div>				<b>SHOE FOR GUIDE ROPE</b> <b>III<sup>RD</sup> STAGE</b> (ROPE $\phi$ 41 mm.)		<b>SIGNATURE</b> <div>DRN. 22<sup>01</sup> 03 TRD. CHD. APPD. SCALE 1:2</div>		<b>DIMENSIONS IN mm.</b> <div>PROJ </div>	
SURFACE ROUGHNESS 40-001 2500				1.		OIL CAST NYLON		WT.	
UNMACHINED SURFACE 5-80.4				2.		MAT'L		REMARKS	
ROUGH MACHINING 8-25.4				3.		SIGNATURE		DIMENSIONS IN mm.	
MACHINED SURFACE 1.6-8.4				4.		DRN. 22 <sup>01</sup> 03		PROJ	
FINE FINISH (GRIND) 0.25-1.64				5.		TRD.			
SUPER FINE FINISH (GRIND) 0-0.254				6.		CHD.			
				7.		APPD.			
				8.		SCALE 1:2		DRG. NO- Z/50	



REV.	REVISION	DATE	INITIAL	ITEM PART NO.	GUIDE ROPE SHOE	DESCRIPTION	DATE	SIGNATURE	SCALE	DRG. No.	DATE	REVISION
1	UNMACHINED SURFACE	5-80				ALTERATIONS						
2	ROUGH MACHINED	8-25				SHOES FOR THE GUIDE ROPE						
3	MACHINED SURFACE	14-8				OF SALA SKIP (ROPE 41mm)						
4	FINE FINISH (GRIND)	15-16				URANIUM CORPORATION OF INDIA						
5	FINISHING (GRIND)	17-22				JADUGUDA MINES						